

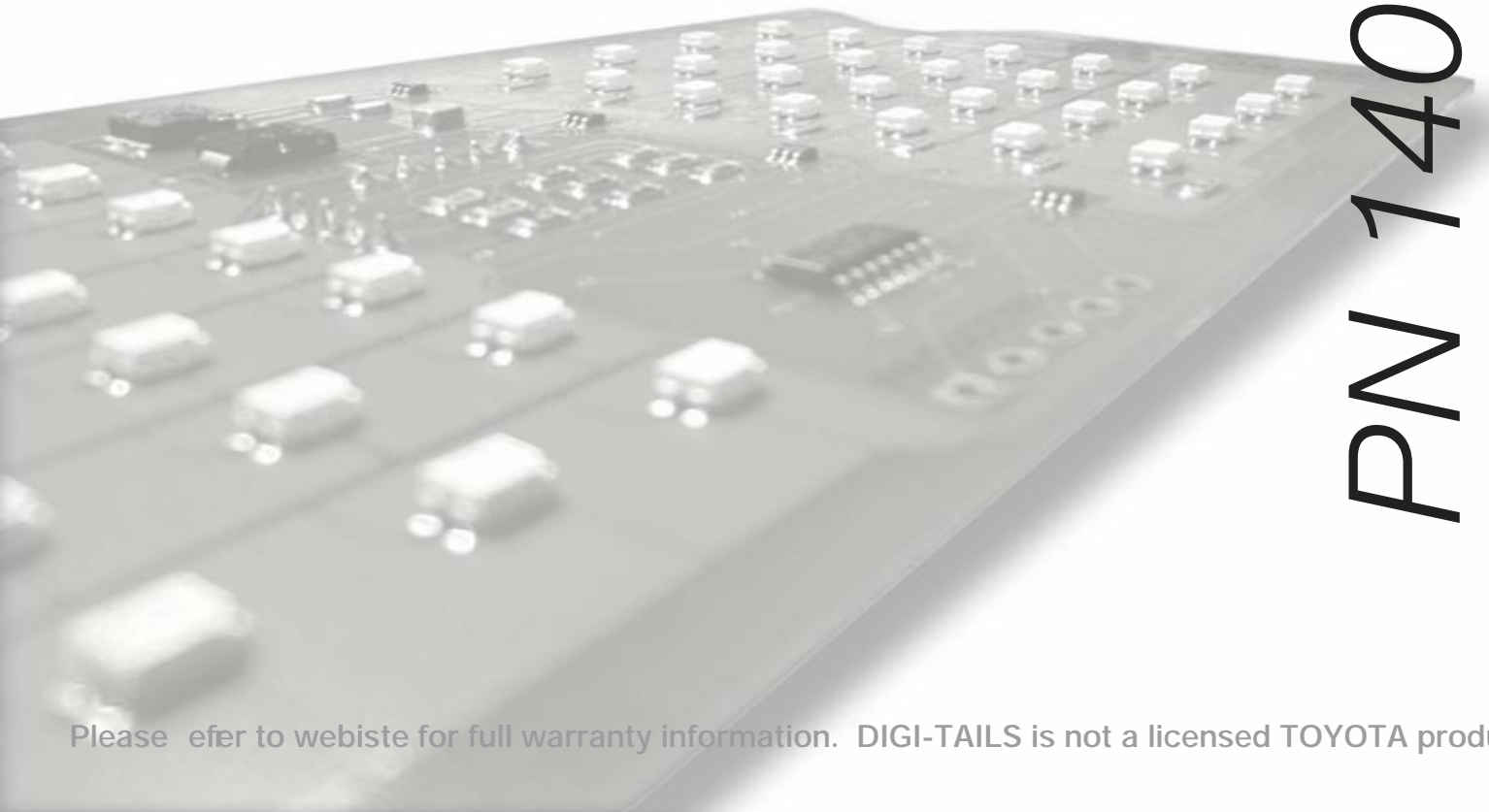


1980-90 Toyota Land Cruiser

Four panel LED Taillight kit installation guide

Kit Contents:

- **4** LED panels
- **8** mounting brackets



PN 1400180

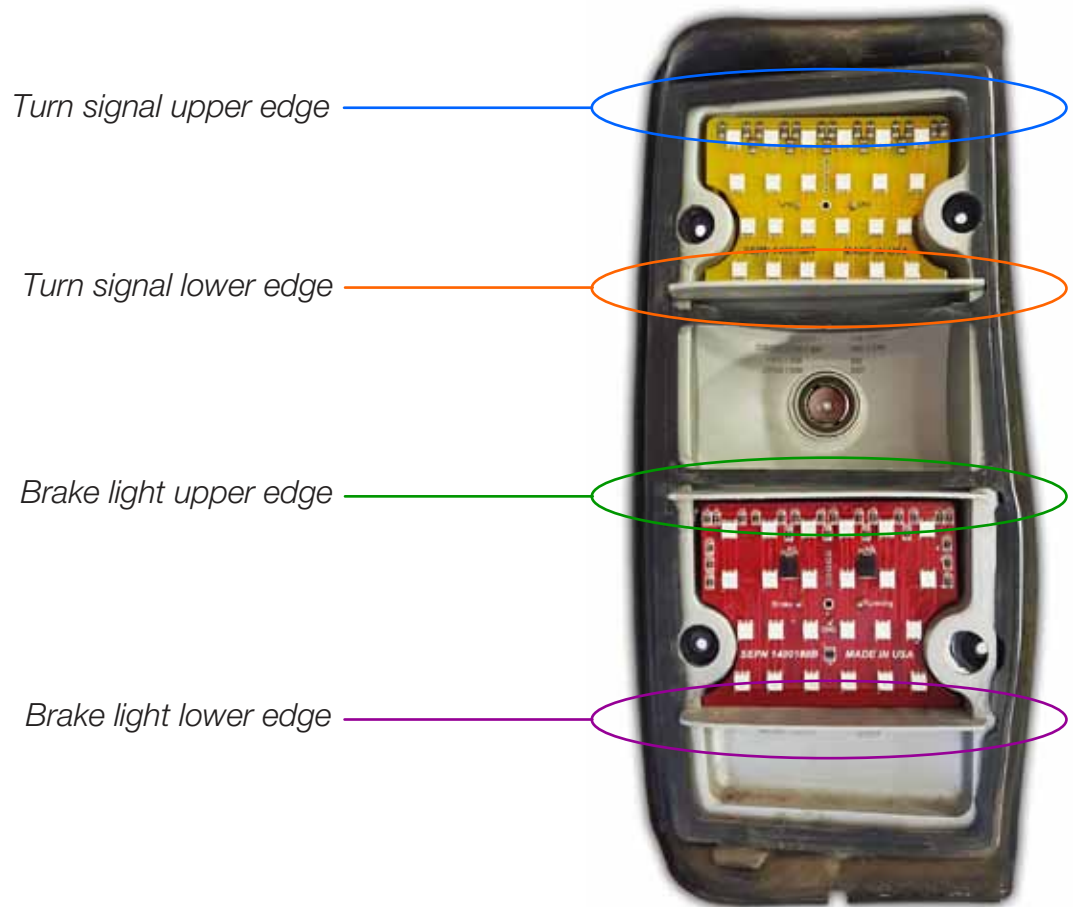
LED PANEL INSTALLATION

1. Remove and disassemble the tail lights.

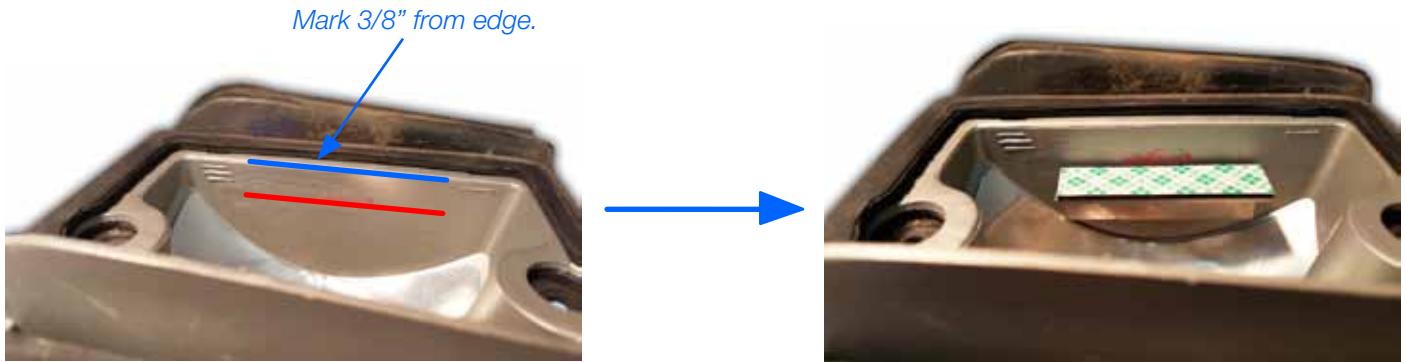
Unscrew the lens from tail light housing and separate the two.
Remove the turn signal (upper) and brake light (lower) bulbs.
Wipe clean the flat surfaces inside the housing.

2. Mark the housings and install the tail light brackets.

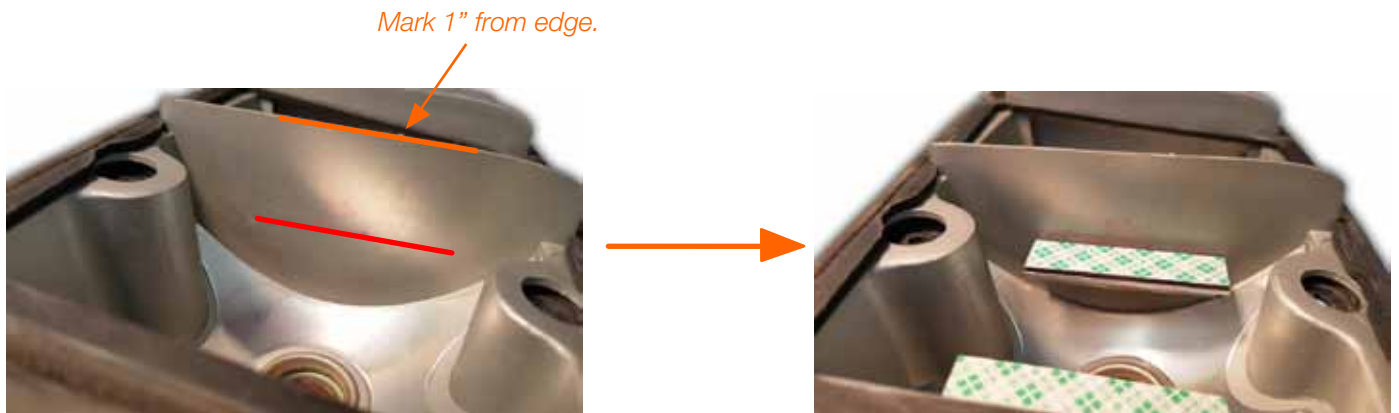
Lay the housing down face up and grab a Sharpie marker or something similar.
You will attach the mounting brackets. Start with the turn signal pocket first.
Below is what the finished housing will look like as well as the positions of the bracket locations.



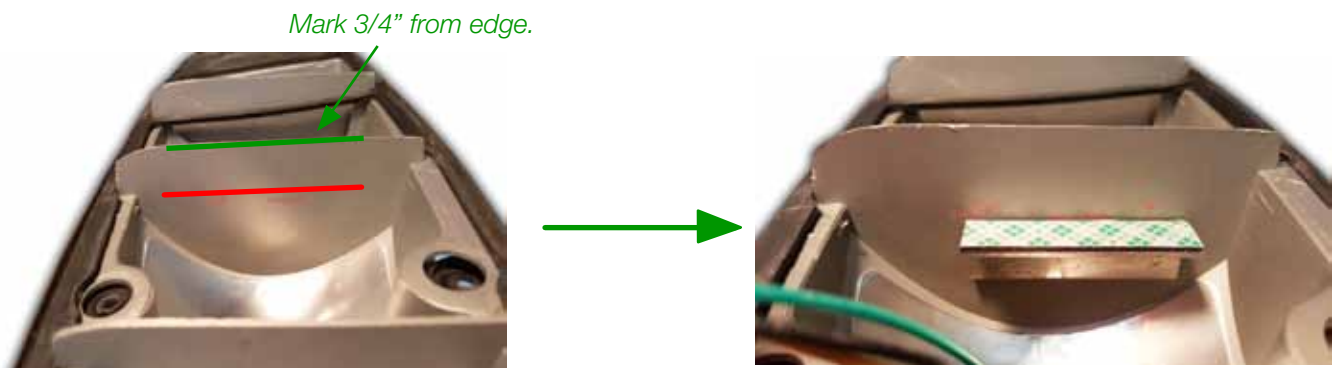
1. Locate the upper edge (opposite of the center pocket). Measure from the edge down $3/8$ " and mark. Peel off the protective strip and attach a mounting bracket so that the edge of the bracket lines up with the mark.



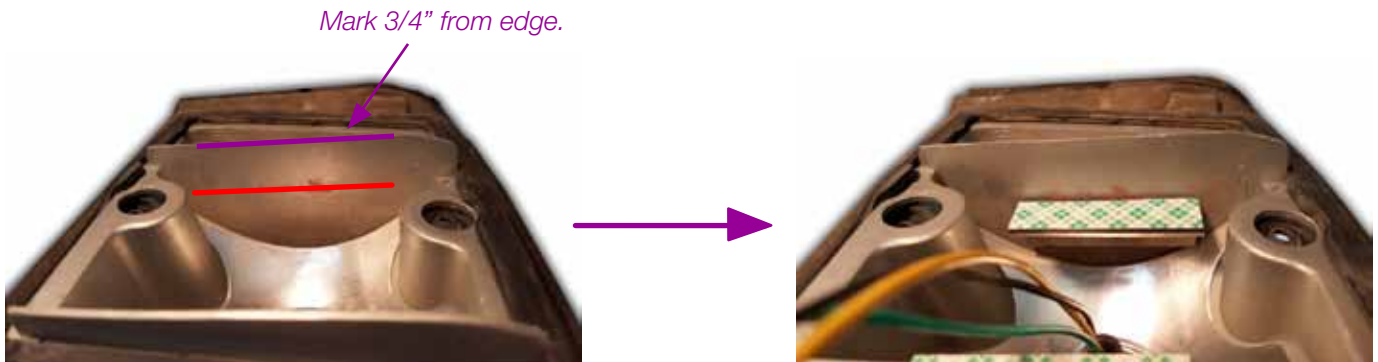
2. Locate the lower edge (closest to the center pocket) Measure from the edge down 1" and mark. Peel off the protective strip and attach a mounting bracket so that the edge of the bracket lines up with the mark.



3. Now move down to the brake light pocket. Locate the upper edge (closest to the center pocket). Measure from the edge down $3/4$ " and mark. Peel off the protective strip and attach a mounting bracket so that the edge of the bracket lines up with the mark.



4. Locate the lower edge (opposite of the center pocket). Measure from the edge down 3/4" and mark. Peel off the protective strip and attach a mounting bracket so that the edge of the bracket lines up with the mark.



3. Mount the LED panels.

Take the turn signal (yellow) LED panel and twist in the light plug into the top light socket. Test fit the LED panel. Once you are satisfied with the fit peel off the remaining protective strips and attach the LED panel.



Take the brake light (red) LED panel and twist in the light plug into the bottom light socket. Test fit the LED panel. Once you are satisfied with the fit peel off the remaining protective strips and attach the LED panel.



Screw the lens back onto the light housing and reinstall the light housing assembly.